

CIGARETTE SPECIFICATION.

LOUISVILLE
MERIT ULTRA LIGHTS 100 MEN SP - MERIT CHALLENGE SPECIAL TPG.
BRAND CODE-1040 (810)(ST)

EFFECTIVE DATE: 01/25/90
STANDARD PRODUCTION
SPECIAL TIPPING

CIGARETTE LENGTH	: 99.5	MM	FTC TAR	: 6.01 MG/CIGT	5.5	6.4
TOBACCO ROD CIRCUM.	: 24.80	MM	FIELD MENTHOL	: .05 MG/CIGT	.40	.50
TOBACCO ROD LENGTH	: 68.0	MM				
FILTER LENGTH	: 31.5	MM				
TIPPING LENGTH	: 36.000	MM				
TOTAL R.T.O.	: 4.40	IN. R20	FRESH MENTHOL	: .55 MG/CIGT	.50	.60
DILUTION TARGET	: 55.0 +/- 5.0	%				

TIPPING PAPER : 72MM X 3200M OK/WHT SGL GSR156 13-385-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS' GLUE ROLLER VARIABLE PARTS CATALOG
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROHS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X .20MM

TIPPING ADHESIVE : AJAX MA 218-2 PVA 62-007-A
: FINDLEY 355-381-01 PVA 62-050-A

STAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1020 - 12.60% MERIT ULTRA LTS MENTHOL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6500M 230U/0.6% (E12610/K667) 10-224-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PRO105) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY DECREASED FROM 260U/
: 0.6% (10-023-A) 19NC TO 260U/0.6% (10-224-A) 24NC
: TO INCREASE TAR DELIVERY. NO PAPER/PASTE WEIGHT
: CHANGE. OK TO MIX.

PREPARED BY : G. F. VEALEY
PREPARATION DATE : 1/23/90

PRINTING DATE : 1/23/90
PRINTING TIME : 2:00:40

APPROVED BY : *[Signature]*

SUPERCLIQUE SPECIFICATION DATED: 9/13/92

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